

BOOKLET - PERFECT BINDING (SOFTCOVER / HARDCOVER)

PRODUCT SPECIFICATION

Size (Close Size - mm)	Paper Type: Perfect Binding (Cover & Content)					Print Colour & Print Side	Finishing (Cover) *Content is not available for finishing		Quantity (Books)		Process Days (excluding order day & receive day)
							Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)			
Portrait A4 210mm x 297mm A5 148mm x 210mm A6 105mm x 148mm B5+ 190mm x 266mm Landscape A4* 210mm x 297mm A5 148mm x 210mm *available for qty 300 books & above only	Size	A4	A5	A6	B5+	Cover 4C + 0 (1 side) 4C + 4C (2 sides)* *Only applicable for softcover Content 1C + 1C (2 sides)** 4C + 4C (2 sides) **Qty 10 - 250 books only available in black color.	Softcover - Gloss Art Card 230gsm/ 250gsm/310gsm Choose either one (1 side): - Gloss Lamination - Matte Lamination - UV Varnish - Gloss Water Based Varnish When choosing 1 side colour protective finishing with 2 sides printing, Gloss Water Based Varnish will be applied on the inner side of cover for free without additional process day.	Spot UV - 1 side only (Front) (Matte Lamination on Front is required) Hot Stamping - 1 side only (Front) - 6 colour available: Gold, Silver, Green, Blue, Black & Red - Max 2 colours Embossing (Only applicable for Softcover Gloss Art Card 230gsm/ 250gsm) / 310gsm Hot Stamping/Embossing Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	10	200	Softcover + Color Protective Finishing 2 days (10 - 250 books) 3 - 4 days (300 - 1,000 books) 4 - 5 days (1,001 - 5,000 books) Add 1 day for every additional 5,000 books Hardcover + Color Protective Finishing 5 days (10 - 250 books) 5 - 6 days (300 - 2,000 books) Add 1 day for every additional 1,000 books + Spot UV / Hot Stamping / Embossing +1 day (300 - 25,000 books) +2 days (25,100 - 50,000 books) +3 days (50,100 - 100,000 books)
	Softcover						Hardcover - Gloss Art Paper 150gsm + Chipboard 1500gsm Choose either one (1 side): - Gloss Lamination - Matte Lamination				
	- Gloss Art Card 230gsm	✓	✓	✓	-						
	- Gloss Art Card 250gsm	✓	✓	✓	✓						
	- Gloss Art Card 310gsm	✓	-	-	✓						
	Hardcover**										
	- Gloss Art Paper 150gsm + Chipboard 1500gsm (Cover)	✓	✓	-	✓						
	- Gloss Art Paper 150gsm (Inner Paper - Front & Back)										
	Content										
	- Simili 80gsm	✓	✓	✓	-						
	- Simili 100gsm	✓	✓	✓	✓						
	- Gloss Art Paper 80gsm	✓*	✓*	✓*	-						
	- Gloss Art Paper 100gsm	✓	✓	✓	✓						
	- Gloss Art Paper 128gsm	✓	✓	✓	✓						
	- Gloss Art Paper 150gsm	✓	✓	✓	-						
	*available for qty 300 books & above only										
	**Hardcover available until 20,000 books only										
<u>Remark</u> Cover and content combination please refer to paper type, finishing and pages combination table.											

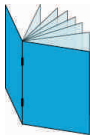

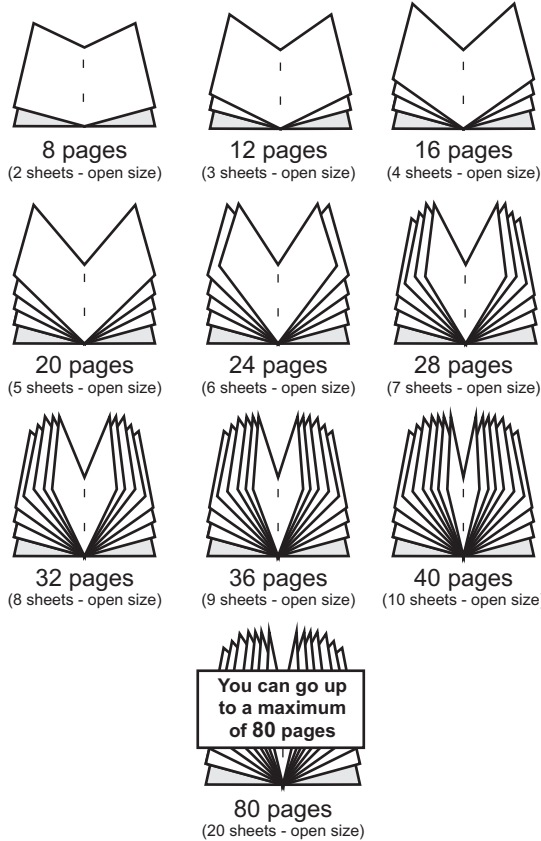
PRODUCT SPECIFICATION

Size (Close Size - mm)	Paper Type: Saddle Stitching (Cover & Content)					Print Colour & Print Side	Finishing (Cover & Content)		Quantity (Books)		Process Days (excluding order day & receive day)
							Compulsory (Colour Protective Finishing)	Optional (Qty 300 & above only)			
Portrait A4 (210mm x 297mm) A5 (148mm x 210mm) A6 (105mm x 148mm) B5+ (190mm x 266mm) Landscape A4* (210mm x 297mm) A5 (148mm x 210mm) *available for qty 300 books & above only	Size	A4	A5	A6	B5+	Cover 4C + 0 (1 side) 4C + 4C (2 sides) Content 1C + 1C (2 sides)** 4C + 4C (2 sides) **Qty 10 - 250 books only available in black color. 					

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together. Not allow overlapping of Spov UV or Hot Stamping on top of Embossing or Hot Stamping. Example: 300 - 25,000 books with additional finishing of both Spot UV and hot stamping, additional day will be 2 days. (1 + 1)

PROCESS DAY & PAGE COMBINATION

Process Days (Excluding Order Day & Receive Day)				Pages (including cover)		
Binding Type		Normal order + Gloss Lamination / Matte Lamination / UV Varnish / Water Based Varnish				
	Saddle Stitching	10 - 250 books	2 working days			
		300 - 5,000 books	3 working days			
		5,001 - 25,000 books	4 working days			
		25,100 - 50,000 books	5 working days			
		50,100 - 100,000 books	6 working days			
	Perfect Bind (Softcover)	10 - 250 books	2 working days			
		300 - 1,000 books	3 working days			
		1,001 - 5,000 books	4 working days			
		Every additional 5,000 books add 1 working day (Max qty is 100,000 books)				
	Perfect Bind (Hardcover)	10 - 2,000 books	5 working days			
		Every additional 1,000 books add 1 working day (Max qty is 20,000 books)				
All type of Binding type		Additional Artistic Finishing of Spot UV / Hot Stamping / Embossing				
		300 - 25,000 books	Additional 1 working day			
		25,100 - 50,000 books	Additional 2 working days			
		50,100 - 100,000 books	Additional 3 working days			
Quantity* (books) 100 - 100,000 books Incremental quantity is 100 books. (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)		How to Calculate Process Days? 1. Process Day = Quantity Process Day + Finishing Process Day 2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery. Example: You order 50,000 books with Matte Lamination + Spot UV on Cover, UV Varnish on Content.				
		<div> <div>Quantity Process Day 6 Days</div> <div>+</div> <div> Finishing Process Day (Require the most number of days) 0 Days (Gloss Lamination = 0 day, Spot UV = 2 days, UV Varnish = 0 day) </div> <div>=</div> <div>Process Day 8 Days</div> </div>		<div> <div>You can go up to a maximum of 80 pages</div> <div>80 pages (20 sheets - open size)</div> </div>		
				To see pages available please refer to Paper Material, Finishing and Pages Combination Table (Page 4 & 5)		

Remarks:

Should there is any combination of finishing Spot UV, Hot Stamping, Embossing, process day shall be counted separately and added together.
 Example: 300 - 25,000 books with additional finishing of both Spot UV and Hot Stamping, additional day will be 2 days. (1 + 1)

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing	Content Without Finishing	
			(Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
Simili Paper 80gsm	Simili Paper 80gsm	8 - 80	-	-	-
Simili Paper 100gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	-
Simili Paper 140gsm	Simili Paper 80gsm	8 - 76	-	-	-
	Simili Paper 100gsm	8 - 60	-	-	-
	Simili Paper 140gsm	8 - 40	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 72	-	-	-
	Matte Art Paper 100gsm	8 - 80	-	-	-
	Matte Art Paper 130gsm	8 - 64	-	-	-
	Gloss Art Paper 80gsm	8 - 80	-	-	-
Gloss Art Paper 100gsm	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	-
Gloss Art Paper 128gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 72	-	-	-
Gloss Art Paper 150gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	48 - 288
	Gloss Art Paper 80gsm	8 - 80	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	48 - 288
	Gloss Art Paper 128gsm	8 - 72	-	-	48 - 288
	Gloss Art Paper 150gsm	8 - 64	8 - 44	-	-
Matte Art Paper 100gsm	Matte Art Paper 100gsm	8 - 80	-	-	-
Matte Art Paper 130gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 64	-	-	-
	Matte Art Paper 100gsm	8 - 80	-	-	-
	Matte Art Paper 130gsm	8 - 60	-	-	-
Matte Art Paper 150gsm	Simili Paper 80gsm	8 - 72	-	-	-
	Simili Paper 100gsm	8 - 60	-	-	-
	Matte Art Paper 100gsm	8 - 80	-	-	-
	Matte Art Paper 130gsm	8 - 60	-	-	-
	Matte Art Paper 150gsm	8 - 48	8 - 36	-	-

Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages
= Your Booklet Combination**

*Remark: Paper Type for cover page must be same or thicker than content page.

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing	Content Without Finishing	
			(Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
Gloss Art Card 230gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 68	-	48 - 288	-
	Gloss Art Paper 150gsm	8 - 56	8 - 40	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-
Gloss Art Card 250gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	-	48 - 288	-
	Simili Paper 100gsm	8 - 60	-	48 - 288	-
	Gloss Art Paper 80gsm , 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	-	48 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	32 - 288	-
	Gloss Art Card 230gsm (2 sides coated)	-	8 - 24	-	-
	Gloss Art Card 250gsm (2 sides coated)	-	8 - 24	-	-
Gloss Art Card 310gsm (2 sides coated)	Simili Paper 80gsm	8 - 68	-	48 - 288	-
	Simili Paper 100gsm	8 - 56	-	48 - 288	-
	Gloss Art Paper 100gsm	8 - 80	-	48 - 288	-
	Gloss Art Paper 128gsm	8 - 64	-	48 - 288	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	32 - 288	-
Fine Card Metal Ice 250gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 52	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Metal Ice 250gsm	8 - 24	-	-	-
Fine Card Super White 240gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 56	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Super White 240gsm	8 - 28	-	-	-

Important :



1. The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2. Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.*



3. Booklet which are smaller and thicker may not close fully.*

*Reject or refund claims regarding these are not applicable.

**Size + Cover + Content + Pages
= Your Booklet Combination**

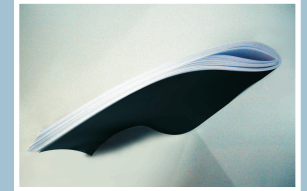
*Remark: Paper Type for cover page must be same or thicker than content page.

PAPER TYPE, FINISHING & PAGES COMBINATION TABLE

Cover	Content	Saddle Stitching Pages (Including Cover)		Perfect Binding Pages (Excluding Cover)	
		Content Without Finishing	Content With Finishing	Content Without Finishing	
			(Gloss / Matte Lamination, Gloss Water Based Varnish, UV Varnish)	Soft Cover	Hard Cover (Excluding Inner Paper)
Fine Card Linen 240gsm	Simili Paper 80gsm	8 - 68	-	-	-
	Simili Paper 100gsm	8 - 56	-	-	-
	Gloss Art Paper 100gsm	8 - 80	-	-	-
	Gloss Art Paper 128gsm	8 - 64	-	-	-
	Gloss Art Paper 150gsm	8 - 52	8 - 40	-	-
	Fine Card Linen 240gsm	8 - 32	-	-	-

*Pages must be in multiple of 4 pp.

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